Application Sheet

★ MITSUBISHI CHEMICAL ANALYTECH

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<u>Determination of fluorine, chlorine, bromine, iodine and sulfur in coal certified reference material</u>

Seat №.: AQF_MR_021E Category : Mining

Instruments: AQF-2100H System

HF-210,GA-210,ABC-210/AS

C-240S

Method: Combustion-ion chromatography

Related standard

It is critically important to know the halogen content out of consideration to the environment. Concentrations of fluorine, chlorine, bromine, iodine, and sulfur can be determined and accurately by using a combustion ion chromatography (CIC) system combining an Automatic Quick Furnace Model AQF-2100H which safely combusts samples with an ion chromatograph.

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Sample name	BCR-182 - Steam coal							
Sample status								
Measuring items	Fluorine (F), Chlorine (CI)							
Measurement principle	Sample is thermally decomposed in argon (Ar) atmosphere, then combusted in oxygen (O_2) atmosphere. Halogens in the sample are converted to hydrogen halide and halogen gas and sulfur turns into sulfur oxide. These components are collected into absorbing solution and converted to halide ion and sulfate ion. The resulting solution is analyzed by injecting into an ion chromatograph (IC). Analyzing flow [Sample weighing] \Rightarrow [Combustion] \Rightarrow [Collection of combustion gas] \Rightarrow [IC analysis]							
Parameters	july 10 0, 1 [community [community c							
	Sample size: 30mg Sample boat: Ceramic sample boat, SXSMBS Additive: WO ₃ 100mg Pyrolysis tube: Quartz tube filled with quartz wool Absorbent: Hydrogen peroxide / water Mode: Constant volume mode							
	HF-210 Heater Temp. Inlet: 900degC Outlet: 1000degC Gas flow Ar: 200 ml/min O ₂ : 400 ml/min							
	GA-210 Absorbent volume: 10ml Sampling loop: 100 ul Absorption tube: For 10 ml Water supply: 2 Ar flow for water supply: 100 ml/min							

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2. Ion chromatograph

Ion chromatograph : DIONEX ICS-1500

Column : DIONEX Ion Pack AG12A / Ion Pack AS12A

Eluent : 2.7mM Na₂CO₃ / 0.3mM NaHCO₃

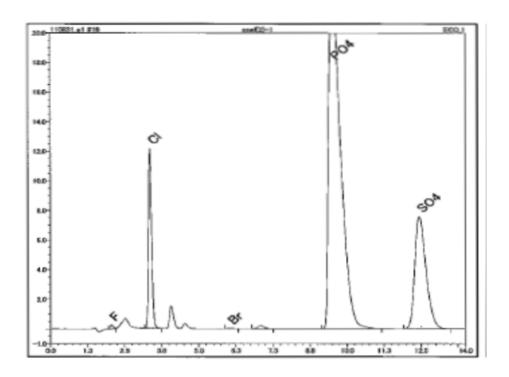
Eluent flow : 1.50ml / min
Detector : Conductivity
Suppressor : ASRS-4-mm

Measuring time : 30min

Sampling loop : $100 \mu l$ using GA-210 sampling loop Calibration : F Cl Br S : 0.1ppm to 5.0ppm

Results

Chromatogram



測定值

	Measurement								
	F (m	g/kg)	Cl (mg/kg)		Br (mg/kg)		S (mg/kg)		
CERTIFY	-		3700	± 70	(36.5)		-		
1			3624		(34.7)				
2			3636		(37.4)				
3			3659		(36.5)				
Avg.			3640		(36.2)				
RSD(%)			0.49		(3.82)				

Recovery CI=98%

· Handling of reagents: Confirm labels and safety data sheets of reagents and handle them with enough care.

Remarks

· Automation is possible by using an Automatic Sample Changer, ASC-240S. When ASC-240S is used, the boat to be used will be a ceramic boat, TX3SCX.

This application sheet is provided as reference, and does not assure the measurement results. Please consider
analysis environment, external factors and sample nature for optimal conditions before the measurement.

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